



Lasered Cloisonné

Cloisonné Enamel without metal around each color - Available with any attachment.
Push Pin and/or Emblematic Pin

	Size	100	300	500	1,000	3,000	5,000
LC 1	1/2"	5.12	3.02	2.98	2.86	2.68	2.50
LC 2	5/8"	5.52	3.34	3.28	3.18	3.00	2.82
LC 3	3/4"	5.68	3.46	3.42	3.32	3.14	2.96
LC 4	7/8"	5.96	3.70	3.66	3.54	3.36	3.18
LC 5	1"	6.26	3.96	3.90	3.78	3.60	3.42

(6P)

The above prices include FOUR COLORS either Lasered or Cloisonné. Background counts as one color.
Add \$ 0.36 (P) per each additional color.

- TOOLING CHARGE:**
Tooling Charge for interior design & each change
1" and under \$ 120.00
1-1/2" and under \$ 160.00
Center Cut-Out each hole \$ 60.00
Loop Tooling Charge \$ 60.00 (4R)
- SETUP:** Four Color Process setup \$ 450.00 (R)
Laser setup charge \$ 80.00 (R) per each color
- FOUR COLOR PROCESS RUN CHARGE:**
Add \$ 1.50 (P) each
- PLATING:**
14K Gold, Platinum or Copper plate
Add \$.15 (R) for Black Metal
Add \$.80 (R) for Superior Plating
- NORMAL PRODUCTION TIME:** 3 weeks
Four Color Process: 4 weeks
- LESS THAN MINIMUM:** Under 100 add \$ 200.00 (P)
Minimum quantity for Four Color Process is 1000
- OPTIONAL ATTACHMENTS:**
See Attachment section on separate PDF