Effective January 1, 2020 - asi 77340 - SAGE 55688 - UPIC PERFECTM



# Awards & American Patriotic Pins **Proud** Winner of 20 Product Awards



## Years of Award Winning Quality & Customer Service Excellence













## **American Pride** Lapel Pins & Patches

Your one stop source for high quality patriotic American flag pins and 100% embroidered emblems.

All items are available with same day shipping. This is a great way for a corporation, medical center, or bank to show corporate identity and American patriotism.

> ALL ORDERS MUST MEET A MINIMUM OF \$100 (P) For any order below \$100 (P), a processing fee of \$50 (P) will be applied to the order. Same day shipping

Stock & Custom Awareness Ribbons Available with a custom logo digital imprint on our new aluminum stock shape. 1<sup>1</sup>/<sub>4</sub>" from top to bottom.

See page 18-19 for custom prices.



Photo Etch USA #1 1" point to point 14k Gold Plate Same day shipping

\$ 1.30 (P)



Stock Patriotic Aluminum Ribbon 1.25" from top to bottom Same day shipping



1" point to point 14k Gold Plate 3-week production, Priced as PhotoEtch See page 16







American Flag Patches sew on backing Large 3 1/2 x 2 1/4 inches \$ 2.00 (P) Small 2 1/2 x 1 5/8 inches \$ 1.30 (P)

\$ 1.30 (P)



\$ 0.90 (P)



Stock Pink and Yellow Ribbon 1.25" from top to bottom Same day shipping



Photo Etch USA #5 1" top to bottom 14k Gold Plate Same day shipping



1.25" from top to bottom 5-Day production - 100 units minimum Not all PMS colors available

## Products At A Glance...



## LASERED CLOISONNÉ on HARD FIRED CLOISONNÉ

Cloisonné enamel without metal around each color. This process reproduces the smallest details not possible with any other process. Any design can be reproduced using lasered cloisonné without metal around each color and without having to adapt the emblem to the process.

High Polish 14K Gold or Platinum plate.



**Pages** 10-11

Pages 6-7

### HIGH POLISHED METAL Featuring DULL MATTE, STIPPLED or FLORENTINE backgrounds. **MINIATURE BADGES**

Die struck to show the beautiful contrast between the polished metal and the textured background. Especially attractive when combined with cloisonné or soft enamel color. Cloisonné is level with the polished metal. Dull Matte, Stippled or Florentine are three optional finishes for the background.

## **EXPRESS** Digital

Custom shape with epoxy dome

Great inexpensive process for art with many colors and gradations, digitaly printed on aluminum, custom shapes and epoxy dome is standard on this easy colorful process. Required art JPG 300dpi. Options include thick aluminum or stainless steel metal.



Pages 14

## PATCHES & APPLIQUES

Computer embroidered patches and appliques, with up to 7 thread of colors included.

### **Pages 30-31**



## **GENUINE CHENILLE**

Chenille letters, numbers and logos are used by educational institutions, professional, amateur and youth sports. Applied to uniforms and "letterman" iackets.

Washable, dry-cleanable and extremely durable.



### HARD FIRED CLOISONNÉ

Each design is stamped into brass. The recessed areas are inlaid with a cloisonné paste made of water and a powder of finely ground colored glass. Then fired at a high temperature until the glass fuses to the metal. The result is then carefully polished until the surface of the glass is level with the metal.

High Polish 14K Gold or Platinum, Antique Gold or Bronze plate

## **SOFT ENAMEL** (Die Struck)

Die struck metal has the same thickness as used for cloisonné. The recessed areas are color filled with dull or glossy soft enamel. We highly recommend dull soft enamel, because it creates more contrast between the raised polished metal and the recessed enamel. PMS color match at no additional charge

**Paaes 12-13** 

LOS ANGELES

## SILK SCREEN



15

Page

Paae 33

Die struck hand polished metal. Each color ink is squeezed through silk mesh. The mesh has the design burned into it so that the ink is applied only to the areas to be colored. This process brings vivid colors and fine details to your project. Four color process available with Offset Printing.

High Polish 14k Gold or Platinum plate

## **PVC Pins & Charms**

Popular for decorating cell phones, MP3 players and backpacks.

If you need a logo seen by a younger demographic, this is your hip new ticket!

## **3D CASTINGS**

Our custom hand poured casts offer 3D high definition details in a variety of metal platings.

Available in push pins and lapel pins.



**'ages** 18-19

## **DIGITAL PRINTING**



Introducing our newest most popular and fastest process yet. Digital printing on our stock cloisonne and aluminum pieces. Rich, vibrant color, without all of the hefty setup charges per color.

Now available with our new SUPERSIZED Aluminum shapes.

### **COLOR PRINTED WOOD LAPEL PINS**

4 color printing on natural wood pins. Create attention getting promotional pins from 5 stock shapes. Create a true one of a kind promotion with an optional custom shape.







### **EMPLOYEE RECOGNITION**

5-DAY recognition solutions Easy mix-n-match number pins in stock and ready to ship with Your imprint in 5 days or less. Perfectmatch solved the last minute stress.. We got you covered.

High Polish 14K Gold plate



### THIN BORDER **STOCK SHAPES**

Photographically reproduce any full color process. An inexpensive way to do many colors without many color setup charges. No epoxy dome necessary.

High Polish 14K Gold or Platinum plate.

### LASER ENGRAVED **WOOD LAPEL PINS**



Communicate words like "GREEN" & "ENVIRONMENT." Create attention getting promotional pins from 5 stock shapes. Create a true one of a kind promotion with an optional custom shape.

### **Page 25**

### **ATTACHMENTS &** PACKAGING

Let us customize your emblem to match any occasion. Pieces can easily be made into any of the following: key chains, book marks, cuff links, eyeglass holders, earrings, shoe tags, money clips, bolo ties, necklaces, golf ball markers, safety pins, stick pins and zipper pulls. If you don't see what you're looking for, we can make the Perfectmatch for you.

### **Golf Ball Markers**

Available in 5 day Digital Printing.

We also stock several wonderful box and packaging options for your emblematic jewelry.



## Lasered Cloisonné





1.	TOOLING CHARGE: *none if stock shape pg. 35				
	Tooling charge for interior d	esign & each change			
	1" and under	\$ 120.00			
	1-1/2" and under	\$ 160.00			
	Center Cut-Out each hole	\$ 60.00			
	Loop Tooling Charge	\$ 60.00 (4R)			

LASER SETUP CHARGE: \$ 80.00 (p) per each color 2. FULL 4 COLOR Setup charge \$ 180 (p)

Superior Quality Emblematic Jewelry

Perfectmatch 🤝



all 0 3

500	1,000	3,000	5,000
1.94	1.84	1.80	1.78
2.08	2.04	2.02	2.00
2.30	2.20	2.16	2.14
2.44	2.42	2.38	2.36
2.80	2.70	2.66	2.64
3.30	2.96	2.80	2.78
3.80	3.22	2.94	2.92
			(6P)

- 3. PLATING: 14K Gold, Platinum or Copper plate See page 34 for other plating options
- NORMAL PRODUCTION TIME: 4. Typically 3 weeks after PO and proof approval.
- LESS THAN MINIMUM: Under 100 add \$ 200.00 (P) 5.
- **OPTIONAL ATTACHMENTS:** 6. See Attachment section on page 36-37

# Hard Fired Cloisonné





- 2. ADDITIONAL COLORS: Prices include 4 colors For each additional color add \$ .20 (R)
- 3. Combination plating & dyed black is not available



500	1,000	3,000	5,000
1.78	1.76	1.72	1.70
2.00	1.98	1.96	1.94
2.22	2.12	2.08	2.06
2.36	2.34	2.32	2.28
2.62	2.60	2.58	2.56
3.34	3.32	3.30	3.28
3.92	3.90	3.88	3.86
			(6P)

- 7. **OPTIONAL ATTACHMENTS:** See Attachment section on page 36-37

# **High Hand Polished Metal**









1″

PM 5

PM 6

## 300

2.40

2.66

2.92

3.48

3.82

1 1/4" 7.08 4.94

5.72

1.	TOOLING CHARGE		3.
	Tooling Charge for interior d	esign & each change	
	1" and under	\$ 120.00	4
	1-1/2" and under	\$ 160.00	ч.
	Center Cut-Out each hole	\$ 60.00	
	Loop Tooling Charge	\$ 60.00 (4R)	5.
2.	ADDITIONAL COLORS: Prices	include 4 colors	
	For each additional color add	d \$ .20 (R)	6.
	*Specify: cloisonne' or soft e	namel color	7

Superior Quality Emblematic Jewelry







SITTIME 650/00P0RED



With Dull, Stippled or Florentine Background - with or without colors.

500	1,000	3,000	5,000
1.80	1.78	1.76	1.74
2.10	2.00	1.98	1.94
2.30	2.20	2.16	2.14
2.62	2.60	2.58	2.54
2.98	2.96	2.92	2.90
3.96	3.94	3.92	3.90
			(6P)

For larger sizes or quantities please contact customer service.

- PLATING: 14K Gold, Platinum or Copper plate See page 34 for plating options
- COMBINATION METAL: For combination of 14K Gold and Platinum plating on the same pin add \$ 0.12 (R)
- NORMAL PRODUCTION TIME: Typically 3 weeks after PO and proof approval.
- LESS THAN MINIMUM: Under 100 add \$ 200.00 (P)
- **OPTIONAL ATTACHMENTS:** 7. See Attachments section on page 36-37

# Soft Enamel-Die Struck





TOOLING CHARGE:	
Tooling Charge for interior de	esign & each chang
1" and under	\$ 120.00
1-1/2" and under	\$ 160.00
Center Cut-Out each hole	\$ 60.00
Loop Tooling Charge	\$ 60.00 (4R)

- 2. ADDITIONAL COLORS: Prices include 4 colors For each additional color add \$ 0.12 (R)
- 3. Dyed color plating available



SYRIA RAY ARBES MERICIPATION AND AND AND AND AND AND AND AND AND AN
amel dome. Colors are recessed in die struck metal.

uome. colo	is are recessed	III ale struck II	ictai.
500	1,000	3,000	5,000
1.76	1.70	1.66	1.64
1.98	1.80	1.74	1.72
2.22	1.88	1.84	1.80
2.40	1.96	1.92	1.90
2.46	2.06	2.02	2.00
3.22	3.00	2.96	2.92
4.08	3.86	3.82	3.78
	· · ·		(6P)

- EPOXY DOME: 4. 1" and under add \$ 0.12 (R) Each Over 1" add \$ 0.22 (R) each
- PLATING: 14K Gold, Platinum or Copper plate 5. See page 34 for plating options
- NORMAL PRODUCTION TIME: 6. Typically 3 weeks after PO and proof approval.
- LESS THAN MINIMUM: Under 100 add \$ 200.00 (P) 7.
- 8. **OPTIONAL ATTACHMENTS:** See Attachments section on page 36-37

# 10 Day EXPRESS Digital w/ Custom Shapes



## **10 day - EXPRESS Digital** 4 Color Process with CUSTOM shape & Epoxy dome

4 Color process imprinting on custom aluminum shapes. Push Pin and/or Emblematic Pin

	Size	100	300	500	1,000
EXD 1	1/2″	2.82	2.46	2.42	2.38
EXD 2	5/8″	2.96	2.56	2.54	2.50
EXD 3	3/4″	3.06	2.72	2.68	2.64
EXD 4	7/8″	3.20	2.82	2.78	2.70
EXD 5	1″	3.32	2.94	2.80	2.72
EXD 6	1 1/4″	3.84	3.42	3.28	3.20
EXD 7	1 1/2″	4.36	3.92	3.78	3.70
EXD 8	2″	4.98	4.42	4.20	4.12

In a BIG hurry? Check out Digital Printing on page 18-19 for 5 day production on stock shapes.

6.

7.

(4P)

5. PLATING: Standard Aluminum finish

PRE-PRODUCTION SAMPLE:

We create a virtual proof for free.

Not available.

Material: Standard 0.8mm Alumium.

NORMAL PRODUCTION TIME: 10 days

\* Production load dictates actual time

- STOCK SHAPES: 1. See page 35 for stock sizes and shapes
- SETUP CHARGE: \$ 100.00 (P) 2. REPEAT SETUP CHARGE: \$ 60.00 (P)
- LESS THAN MINIMUM: Under 100 add \$ 100.00(P) 3.
- EPOXY DOME: Standard included in cost. 4



For larger sizes or quantities, please contact customer service.

TOOLING CHARGE \*none if stock shape see pg.35 1. Tooling Charge for interior design & each change 1" and under \$ 120.00 1-1/2" and under \$ 160.00 Center Cut-Out each hole \$ 60.00 Loop Tooling Charge \$ 60.00 (4R)

5-DAY process see Digital Printing on page 18-19

14

500	1,000	3,000	5,000
2.46	1.54	1.46	1.32
2.56	1.64	1.56	1.42
2.64	1.72	1.64	1.50
2.78	1.86	1.76	1.64
3.02	2.12	2.00	1.78

- SCREEN CHARGE: Add \$ 80.00 (P) Per color 2.
- 3. EPOXY DOME: 1" and under add \$ 0.12 (R) Each -Over 1" add \$ 0.22 (R) each
- 4. PLATING: 14K Gold or Platinum plate
- NORMAL PRODUCTION TIME: 5. Typically 3 weeks after PO and proof approval.
- 6. ADDITIONAL COLORS: Prices include 4 colors For each additional color add \$ 0.20 (R)

(6P)

# Photo Etch & Offset Printing pins



2010 PRICES On America's P Lapel Pint	On al Size	luminum wit	ffset h epoxy dom 300	Printi e - Push Pin an 500	nd/or Emblem	atic Pin 3,000	5,000	ar on
OP 1	1/2″	2.68	1.66	1.24	1.16	1.04	0.92	
OP 2	5/8″	2.72	1.70	1.30	1.24	1.12	0.94	
OP 3	3/4″	2.88	1.74	1.38	1.28	1.18	1.06	
OP 4	7/8″	2.92	1.84	1.46	1.34	1.22	1.08	
OP 5	1″	3.08	1.94	1.52	1.38	1.28	1.18	
OP 6	1 1/4″	3.22	2.14	1.74	1.66	1.56	1.46	
OP 7	1 1/2″	3.96	2.54	2.12	1.98	1.84	1.70	
OP 8	1 3/4″	5.04	3.34	2.78	2.60	2.36	2.10	
OP 9	2″	6.08	4.06	3.46	3.22	3.00	2.74	
							(6P)	

### For larger sizes or quantities please contact customer service.

- 1. SETUP CHARGE \*waived over 5k units Setup Charge for interior design & each change Four color process with 4 film \$ 180.00 (P)
- 2. THICKNESS: 0.8mm For 1.0mm thickness add \$ 0.12 (R)
- 3. PLATING: Aluminum incl. OR Stainless Steel add \$0.06 ea. Add \$ 0.50 for brass pin with 14k Gold or Platinum (2P)

1.	TOOLING CHARGE:
••	

Tooling Charge for interior o	lesign & each change
1" and under	\$ 120.00
1-1/2" and under	\$ 160.00
Center Cut-Out each hole	\$ 40.00
Loop Tooling Charge	\$ 40.00 (4R)

- ADDITIONAL COLORS: Prices include 4 colors 2. For each additional color add \$ .12 (R)
- 3. EPOXY DOME: Add \$ 0.12 (R) ea. - Over 1" add \$ 0.22 (R) ea.
- 4. PLATING: 14K Gold, Platinum or Copper plate Add \$ 0.15 (R) for Black Metal
- NORMAL PRODUCTION TIME: 5. Typically 3 weeks after PO and proof approval.
- 6. LESS THAN MINIMUM: \$ 200 (P)
- **OPTIONAL ATTACHMENTS:** 7. See Attachments section on page 36-37





	4.	EPOXY	DOME:	Included
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- 5. NORMAL PRODUCTION TIME: Typically 3 weeks after PO and proof approval.
- 6. LESS THAN MINIMUM: \$200 (P)
- 7. OPTIONAL ATTACHMENTS:

See Attachments section on page 36-37

# **Digital Printing - 4 Color Process**







## **Our Most Popular Domestic Process**

Perfect for multi-color jobs, low quantities and speedy end of week deliveries.

Digital Printing provides 4-color process, without the hefty color setup charges.



SELDIN

**UT** SOUTHWESTERN

SPRAGUE

**GT** SOUTHWESTERN

This process provides vibrant color and photo quality resolution on all of our stock shapes: the new cast Bottle Caps, Golf Ball Markers, and Number Employee **Recognition Pins.** 











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TEAM

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ROCKAHOLI

TIGL **ROCK YOUR HAIR!** 















# **Digital Printing** OPULAR 4 Color Process on Stock Shapes 4 Color Process on Stock Shapes. Push Pin and/or

// 4 Color Process imprinting on our stock Cloisonné and Aluminum Shapes. Push Pin and/or Emblematic Pin

	Size	50	100	300	500	1,000
4PC 1	1/2″	3.18	2.82	2.56	2.48	2.44
4PC 2	5/8″	3.32	2.96	2.66	2.60	2.56
4PC 3	3/4″	3.48	3.06	2.82	2.76	2.70
4PC 4	7/8″	3.60	3.20	2.92	2.84	2.76
4PC 5	1" & 1 1/4"	3.70	3.32	3.04	2.86	2.78
4PC 8	2″	5.40	4.88	4.52	4.26	Call for larger quantities

Need CUSTOM SHAPES? See page 14 EXPRESS DIGITAL with custom shape, production time 10 days.

- STOCK SHAPES: 1. See page 35 for stock sizes and shapes
- SETUP CHARGE: \$ 100.00 (P) 2. REPEAT SETUP CHARGE: \$ 60.00 (P) RUSH charge \$100 (P) \*when available.
- LESS THAN MINIMUM: Under 50 add \$ 100.00 (P) 3.
- EPOXY DOME: unavailable 4

¢ POUDRE VALLEY HEALTH SYSTEM

















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- 5. PLATING: 14K Gold or Platinum plate **Oversized:** Aluminum
- NORMAL PRODUCTION TIME: 5 days 6.
- 7. PRE-PRODUCTION SAMPLE: Same day shipping available Ask customer service for details.

# **Employee Recognition Stock Shapes**



INDIG CAR

GLOBAL





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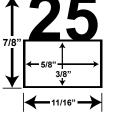




### **Number Employee Recognition Pins - NERP**

Four color imprinting on 100% genuine hard fired cloisonné. Our NEW number employee recognition stock shapes give you the benefit of custom orders without the custom die charges. Available in numbers 1 thru 10, 15, 20, 25, 30, 35 and 40. Digital Printing Process Only.

Certain artwork restrictions apply for orders with full bleeds and tight border margins, which may require additional setup charges.





AT MIAME CONVENTION CENTER



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## **Employee Recognition**

Photo Reproduction or Digital Printing on our NEW stock design and Classic Employee Recognition pin. 14K Gold plate laurel wreath and NEW number design. Both available with 4 color imprinting.

		Size	50	150	300	500
N	ERP - Number Shape	7/8″	4.76	4.34	3.92	3.78
E	MPRT - Digital printing Round or Rectangle	1″	5.24	4.46	4.10	3.98
E	${\sf MPR}^*$ - Photo Label - Round or Rectangle	1″	5.24	4.46	4.10	3.98
	ease specify if you would like the round o MPR with photo labels are being discont					(4P)
1.	PRODUCTION TIME: 5 Days		5. SETU	P CHARGE:		
2.	PLATING: 14k Gold		EMPR	, EMPRT & NERF	P: \$ 100.00(P)	
3.	EPOXY DOME: Available for EMPR style only. Add \$ 1.	06 (P) each.		AT SETUP CHAR , EMPRT & NERF		
4	OVAL NUMBERS: Price includes 1 oval per pin		6. LESS	THAN MINIMUN	<b>1:</b> \$100 (P)	
	Additional ovals are \$ 1.60 (P) each.				r EMPR and EMPR rice of pin \$ 4.90 (R	

### Superior Quality Emblematic Jewelry

Perfectmatch 🤝

A beautiful deep laurel wreath stamping, on extra thick metal gives the pin a "significant" feel. Carefully polished to an ultra smooth finish

> We recommend adding the optional PB box for an even more exclusive presentation. \$ 1.20 (P)

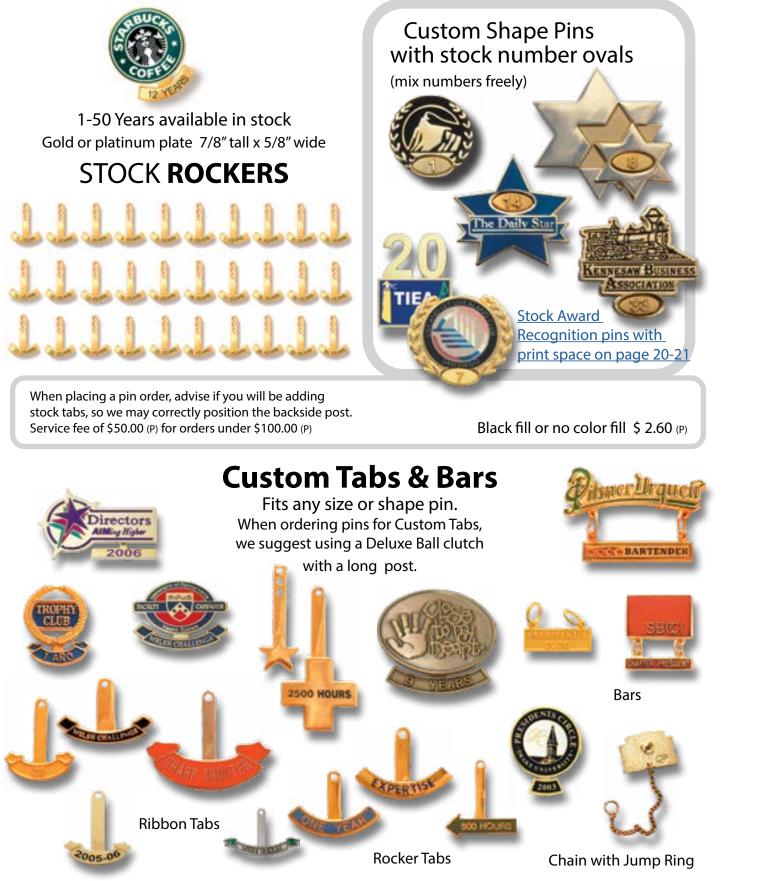
Ovals available in numbers 1 thru 50. The employee recognition pin uses insert numbers, so you can pick as many of each as you need. You can even have one Swarovski Crystal in the insert.

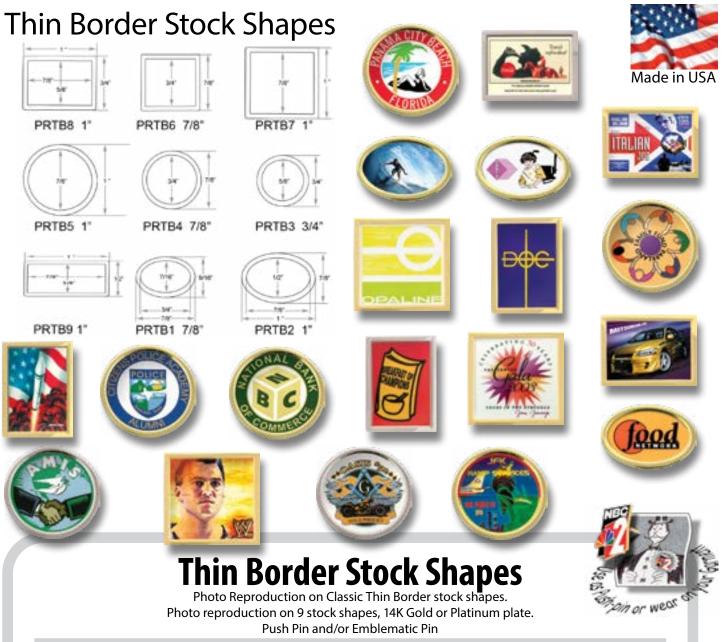
EMPR Round



# **Stock Rockers & Custom Tabs**







	Size	50	100	300	500	1000
CLA	3/4″	2.86	2.36	1.88	1.70	1.66
CLA	7/8″	2.92	2.42	1.92	1.74	1.68
CLA	1″	2.96	2.46	1.96	1.92	1.88
						()

- 1. Nine Stock shapes available with either 14K Gold or Platinum plate
- 2. SETUP CHARGE: \$ 100.00 (P) REPEAT SETUP CHARGE: \$ 60.00 (P)
- NORMAL PRODUCTION TIME: 3. Stock Shapes - 5 days With Epoxy dome - 3 weeks

Superior Quality Emblematic Jewelry

(5P)

- 4. OPTIONAL EPOXY DOME: add \$0.50 (P) \*not available on 5 day
- 5. LESS THAN MINIMUM: Under 50 add \$ 100.00 (P)
- **PRE-PRODUCTION SAMPLE:** 6. Same day shipping available Ask customer service for details

# Bendable PVC & Wood pins

child Nutrition

CTRL

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### Popular for decorating cell phones, MP3 players and backpacks. If you need a logo seen by a younger demographic, this is the hip new option!

## **Bendable PVC Phone Charms & Pins**

Soft flexible PVC material for lapel pins, charms and key chains. Lapel pins and charms available with military clutch, cell phone strap, key chain or ball chain.

	==========			,		
	Size	100	300	500	1,000	3,000
PVC-1	1/2″	3.60	2.72	1.92	1.52	1.50
PVC-3	3/4″	3.64	2.76	1.96	1.56	1.54
PVC-5	1″	3.68	2.80	2.00	1.60	1.58
PVC-6	1-1/4″	3.72	2.86	2.08	1.62	1.60
PVC-7	1-1/2″	3.80	2.96	2.16	1.64	1.62
						(5P)

5.

- Pricing includes 4 colors 1. For each additional color add \$0.20(P)
- SILK SCREEN SETUP: \$80.00(P) per color 2.
- 3. LESS THAN MINIMUM: Not Available
- TOOLING: 2D Mold fee \$180.00(P) 4 3D Mold fee \$240.00(P)

PRODUCTION TIME:

Typically 2-3 weeks after PO and proof approval

- PRE-PROUDUCTION SAMPLE: 6. Add \$ 80.00 (x) - \$ 40.00 (x) rebated upon approval of sample - Rebate not available on under 300 pieces
- Standard Attachment: Military Clutch included 7. For Key chain / Cell phone strap / Ball Chain add \$ \$0.38 (P)

# Digital Printing & Laser Engraved Wood Pins

Push Pin and/or Emblematic Pin

Dr. Bill Neches

art Camp for Kid

	Size	50	100	300	500	1,000
LW 1	Rectangle 1" x 1 1/2"	4.98	3.74	3.24	2.76	2.60
LW 2	Oval 1" x 1 1/2"	4.98	3.74	3.24	2.76	2.60
LW 3	Square 1″	4.82	3.68	3.18	2.82	2.54
LW 4	Round 1"	4.82	3.68	3.18	2.82	2.54
LW 5	Oval Small 1" x 5/8"	4.64	3.64	3.14	2.78	2.50

Price includes laser engraving or color printing on wood pin and military clutch, pins individually poly bagged.

- 1. TOOLING CHARGE: 4. LESS THAN MINIMUM: Under 50 add \$ 100.00 (P) No charge for stock shape 5. NORMAL PRODUCTION TIME: 5 days 2. SETUP CHARGE: \$ 100.00 (P)
  - REPEAT SETUP CHARGE: \$ 60.00 (P)
- 3. Natural wood color and shading may vary

Dr. Bill Neches















6. Wood is organic, not all styles are always available.





# **Superior Iron - Die Struck**

The Best High Volume Process.

	With or without Soft	Enamel, with or	without Epoxy D	ome - Push Pin ar	nd/or Emblematic	Pin
	Size	1,000	3,000	5,000	10,000	30,000
ISE1	1/2″	1.12	0.92	0.90	0.88	0.84
ISE2	5/8″	1.16	1.00	0.98	0.92	0.88
ISE3	3/4″	1.26	1.10	1.06	1.04	1.00
ISE4	7/8″	1.32	1.14	1.16	1.12	1.08
ISE5	1″	1.36	1.24	1.20	1.16	1.12
ISE6	1 1/8″	1.52	1.36	1.34	1.28	1.24
ISE7	1 1/4″	1.68	1.64	1.56	1.52	1.48
						(5P)

### Prices for larger quantities available upon request.

TOOLING CHARGE: 1. EPOXY DOME: 4. Tooling Charge for interior design & each change Add \$ 0.12 (R) Each - Over 1" add \$ 0.22 (R) each 1" and under \$ 120.00 5. PLATING: 14K Gold, Platinum or Copper plate 1-1/2" and under \$ 160.00 Add \$ 0.15 (R) for Black Metal Center Cut-Out each hole \$ 60.00 Add \$ 0.80 (R) for Superior Gold Plating Loop Tooling Charge \$ 60.00 (4R) NORMAL PRODUCTION TIME: 3 Weeks 6.

ADDITIONAL COLORS: Prices include 4 colors 2. For each additional color add \$ 0.12 (R).

REST BUY

Superior Quality Emblematic Jewelry



- 7. LESS THAN MINIMUM: \$200 (P)

# Push Pins





# **Zinc Alloy Medallions** 3mm thick - single or double sided Medallion with, or without, enamel or cloisonne colors

	5		•	,		
	Size	100	300	500	1000	MOLD per side
M1	1 3/4″	4.30	4.20	3.96	3.82	280.00
M2	2″	4.42	4.22	4.08	3.94	280.00
M3	2 1/4″	4.72	4.58	4.46	4.36	330.00
M4	2 1/2″	5.44	5.27	5.06	4.96	330.00
M5	2 3/4″	6.12	5.88	5.64	5.54	405.00
M6	3″	6.72	6.46	6.22	6.12	405.00
					(4P)	(R)

Due to fluctuations in material costs, prices listed are to be used as ballpark figures only, and are subject to change. For more accurate pricing, artwork should be supplied to customer service for a current market rate.

- PLATING: 14k Gold or Platinum plate 1. Antiqued Finish under 2 <sup>1</sup>/<sub>4</sub>" add \$ 0.80 (R) Antiqued Finish over 2 <sup>1</sup>/<sub>4</sub>" add \$ 1.20 (R)
- 2. THICKNESS: 3mm



- Prices include up to 4 colors 3. Additional colors: Add \$ 0.20 (R)
- NORMAL PRODUCTION TIME: 3 weeks 4.
- **OPTIONAL ATTACHMENTS:** 5. See Attachments section on page 36-37

# Patches & Appliques





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<u>,                                    </u>	HALIS	mil (	2	Incar.			CENTER		
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8			yo rea	S OF HELPT	ALL OF	-INTERSO		A	PARADE
IH	E ANTRION	GIRO					ASTIC S	MC	Ň
NORA	Tord	LIL .		100	A			A CONTRACTOR	
And The State of Stat				es &					
walthmark	Size	100	300	BROKEN ES & A	1,000	3,000	5,000	10,000	20,000
APQ 1	1″	100 Appliqu	300 Jes	500	1,000 1.60	3,000 1.54	5,000 1.24	1.22	1.12
APQ 2	1″ 1 1/4″	100 Appliqu Less tha	300 Jes an minimu		1,000 1.60 e <sup>1.90</sup>	3,000 1.54 1.88	5,000 1.24 1.42	1.22 1.40	1.12 1.30
APQ 2 APQ 3	1″ 1 1/4″ 1 1/2″	100 Appliqu Less tha Call for	300 Jes an minimu details	500 um availabl	1,000 1.60 e 1.90 2.14	3,000 1.54 1.88 2.08	5,000 1.24 1.42 1.78	1.22	1.12
APQ 2 APQ 3 E 1	1″ 1 1/4″ 1 1/2″ 2″	100 Appliqu Less tha Call for 3.44	300 Jes an minimu details 2.02	500 um availabl 1.34	1,000 1.60 e 1.90 2.14 1.32	3,000 1.54 1.88 2.08 1.30	5,000 1.24 1.42 1.78 1.26	1.22 1.40	1.12 1.30
APQ 2 APQ 3 E 1 E 2	1" 1 1/4" 1 1/2" 2" 2 1/2"	100 Appliqu Less tha Call for 3.44 4.26	300 Jes an minimu details 2.02 2.68	500 um availabl 1.34 1.84	1,000 1.60 e 1.90 2.14 1.32 1.80	3,000 1.54 1.88 2.08 1.30 1.78	5,000 1.24 1.42 1.78 1.26 1.74	1.22 1.40	1.12 1.30
APQ 2 APQ 3 E 1 E 2 E 3	1" 1 1/4" 1 1/2" 2" 2 1/2" 3"	100 Appliqu Less tha Call for 3.44 4.26 5.06	300 ues an minimu details 2.02 2.68 3.36	500 um availabl 1.34 1.84 2.32	1,000 1.60 e 1.90 2.14 1.32 1.80 2.30	3,000 1.54 1.88 2.08 1.30 1.78 2.28	5,000 1.24 1.42 1.78 1.26 1.74 2.24	1.22 1.40	1.12 1.30
APQ 2 APQ 3 E 1 E 2 E 3 E 4	1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 3 1/2"	100 Appliqu Less tha Call for 3.44 4.26 5.06 6.05	300 Jes an minimu details 2.02 2.68 3.36 3.98	500 um availabl 1.34 1.84 2.32 3.00	1,000 1.60 e 1.90 2.14 1.32 1.80 2.30 2.98	3,000 1.54 1.88 2.08 1.30 1.78 2.28 2.96	5,000 1.24 1.42 1.78 1.26 1.74 2.24 2.68	1.22 1.40	1.12 1.30
APQ 2 APQ 3 E 1 E 2 E 3 E 4 E 5	1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 3 1/2" 4"	100 Appliqu Less tha Call for 3.44 4.26 5.06 6.05 6.98	300 Jes an minimu details 2.02 2.68 3.36 3.98 4.60	500 um availabl 1.34 1.84 2.32 3.00 3.45	1,000 1.60 e 1.90 2.14 1.32 1.80 2.30 2.98 3.42	3,000 1.54 1.88 2.08 1.30 1.78 2.28 2.96 3.40	5,000 1.24 1.42 1.78 1.26 1.74 2.24 2.68 3.04	1.22 1.40	1.12 1.30
APQ 2 APQ 3 E 1 E 2 E 3 E 4	1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 3 1/2"	100 Appliqu Less tha Call for 3.44 4.26 5.06 6.05	300 Jes an minimu details 2.02 2.68 3.36 3.98	500 um availabl 1.34 1.84 2.32 3.00	1,000 1.60 e 1.90 2.14 1.32 1.80 2.30 2.98	3,000 1.54 1.88 2.08 1.30 1.78 2.28 2.96	5,000 1.24 1.42 1.78 1.26 1.74 2.24 2.68	1.22 1.40	1.12 1.30

1. EMBROIDERED PATCHES: Computer embroidered with merrow border. No tape charge. Twill background with rayon silk thread. Prices include up to 7 thread colors and up to 75% thread coverage.

y. The

Add \$ 0.40 (P) for over 75% thread coverage. 2. Add \$ 0.20 (P) for each additional color. Add \$ 0.20 (P) for metalic thread Add \$ 0.60 (P) for heat seal backing



### 3. APPLIQUÉS: 100% embroidery area. Adhesive backside at no extra cost. Packaged on cards in poly bag. \*Less than minimum available.

- NORMAL PRODUCTION TIME: 3 Weeks 4.
- 5. PRE-PRODUCTION SAMPLE: \$80 (X) Tape charge applies, contact customer service \$ 40.00 (X) rebated upon approval of sample for orders of 300 or more pieces.

## Packaging



2007

LPB

Large Hinged lucite box with black velour insert 1.65" x 1.65" x 0.70 "

VBS



box with red or black velour insert 1<sup>1</sup>/8" x 1<sup>1</sup>/8" x <sup>7</sup>/8"

## TRAN

Translucent plastic boxes with soft suede foam pads 1<sup>5</sup>/8" x 1<sup>5</sup>/8" x 1<sup>3</sup>/8"

### **Black Velvet Boxes**

(shown with 1.25" pin) **VB** 17/8" wide x 21/8" deep x 17/8" high VB is shipped in a two piece protective cardboard box **VBS** 1<sup>5</sup>/<sub>8</sub>" wide x 1<sup>5</sup>/<sub>8</sub>" deep x 1<sup>1</sup>/<sub>16</sub>" high VBS is shipped in a white protective cardboard sleeve

## **Packaging Options**

VB

	-		
Style	Price	Style	Price
VBS	2.32	BV	1.12
VB	4.24	PB	1.20
TRAN	1.28	LPB	1.92
			6(P)

Call customer service for additional box options. Prices are applicable with pin orders only. Some styles available with pin orders only. Additional prices may apply for box only orders.





# **Traditional Chenille Patches**



**Genuine Chenille Patches** Custom price available upon request, based on Artwork and specifications of the specific patch. Available as sew on or with adhesive backing

Superior Quality Emblematic Jewelry

See page 30-31 for our Embroidered Patches and **Appliques** 

# Platings, Stones & 5-Day Stock Shapes

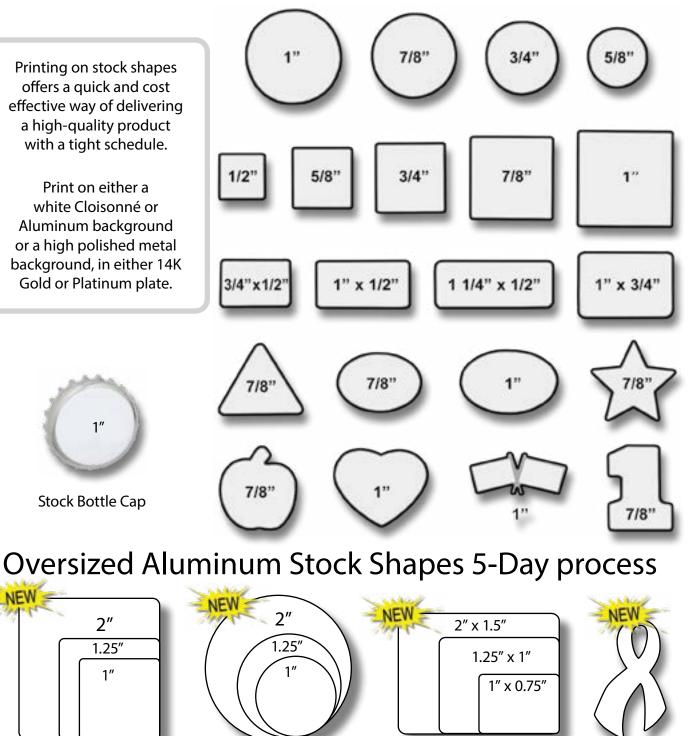




Perfectmatch 🤝

For Digital Printing on Cloisonné, Aluminum and Polished metal.

21 great shapes - Available in 14k Gold or Platinum plate, either as a solid metal surface or with a smooth Cloisonné surface.



## Attachments Available in 14k Gold or Platinum finish



## **Badge Holders** & Retracts



**Badge Holder Attachments** Bulldog Badge Clip BBC

Retractable Plastic Badge Holder (minimum order 100) RBH

### **Prices for Attachments**

	BOOKMARKS			KEY CHAINS	
BMA	2" Long	2.40	A11	Side screw with unbreakable jump ring	0.66
BMB	4" Long	2.60	A12	Split ring 1" with unbreakable jump ring	0.64
BMC	6" Long curved	1.00	CHN	Chain added to key chain cost	0.48
A27	Bars each loop	0.06	A30	Loose magnet attachment to hold emblem	1.20
A28	Bars each jump ring	0.20	404	* Magnet Attachment NOT returnable.	0.40
A22	2 loops no jump ring	0.12	A21	Magnetic backside (vinyl magnet)	0.40
A16	2 loops with 2 jump rings	0.52	AMC	Money Clip	1.60
A23	4 loops with no jump rings	0.24	A15	Necklace 18" Chain	2.00
A24	4 loops with 2 jump rings	0.64	A9	Safety Pin	0.50
A26	4 loops with 4 jump rings	1.04	STG	Shoe Tag (each)	1.00
BT	Bolo Tie	1.50	A8	Stick Pin with clutch	0.50
CHU	Chain loop with regular jump ring	0.60			
СНО	Chain loop with open jump ring	0.80	S5	Genuine Gem Stones *market-price	
A10	Charm loop with regular jump ring	0.34	S4	Genuine Blue Diamonds *market-price	
A19	Charm loop with unbreakable jump ring	0.44	S2	Swarovski Crystals / Synthetic Gem Stones	4.90 (R)
A7	Cuff links (pair)	2.00	SR	Stock rockers available for immediate delivery	2.60
ADP	3 inch Diaper Pin	1.38			
CDS	Dome top (curved top metal)	0.50	A2	Deluxe Ball Head clutch	0.64
DFAT	Double face adhesive tape	0.20	A3	Deluxe Flat Head clutch	0.64
A13	Earrings (pair)	2.00	A1	Military clutch (each additional clutch)	0.16
ETM	Extra thick metal	0.80	A4	Tie tack with chain & button bar	0.64
EH	Eyeglass holder	1.20	A5	Screw posts	0.64
F	Flats (no attachment)	0.00	A6	Tie bars 2" x 3/16"	1.76
GBM	Golf ball marker	1.30	A29	Tie bars 2 1/4" x 7/16"	1.84
A25	Zipper pull with unbreakable jump ring	0.48	A31	Yellow plastic clutch	0.04
MB	MASTER BAG charge	1.08		Unless otherwise marked all items	2(P)

# **General Information**

### Acknowledgments

All orders are acknowledged in writing. Please review the acknowledgment carefully and advise immediately if there are any discrepancies from your original instructions.

### Artwork

Our preference is camera ready artwork 3-4 times the size of the final product. Digital artwork must be at least the size of the final product @ 300 dpi. We accept PSD, ESP, PDF, JPEG, TIFF and Illustrator files. Preferred type of digital artwork is flat ipg at 300 dpi or better of the final product. Colors MUST be specified in writing as PMS for each color in a product. Specify as swatches next to artwork with written PMS reference.

**Backside Imprint** Requires an additional tooling charge. Add \$ 0.40 (P) each run charge. Distributor imprint available at reduced rate.

**Consecutive Numbers** See laser serializing on page 34

### Co-Op Program

Each order must be for catalog minimum. Take first column guantity and use second column price. Second column is minimum to take end quantity price (EQP). Orders must be accompanied with back up literature.

Corrections or Cancellations An order in process is subject to costs incurred to date of cancellation, and a \$ 25.00 (X) cancellation fee.

### **Curved Top Metal**

Convexed and shaped before the die is cut. Not to be confused with an epoxy dome. Add \$ 0.50 (P) each. Also, add an additional \$ 40.00 (R) tooling charge for 1" or smaller.

### **Delivery** Time

Normal manufacturing time is required for shipment of order after approval of pre-production sample. See catalog page for selected process production times.

Double Face Adhesive Tape Add \$ 0.20 (P) each.

### Epoxy Dome

Transparent protective epoxy coat, covering top layer of emblem. Prices vary for different processes. Please see catalog page for selected process.

### Flats

Use emblem price on catalog page showing selected process.

Large Quantity Orders Contact customer service.

Less Than Minimum Add \$ 200.00 (P). See designated process for each LTM charge. \$ 50.00 (P) LTM for all stock item orders under \$ 100.00 (P).

Packaging Each item individually packaged in poly bag. See page 32 for packaging options, custom packaging available on request.

Paper Cards Available upon request. Contact customer service for details.

Virtual Proofs Free Artwork and Virtual Proof with all purchase orders, multiple changes to customer's art billable based on regular art rates.

Plating

See all plating options on page 34. Some platings are not available for all processes.



PMS Colors No additional charge to match PMS colors in processes with PMS match. \*Not available on all processes.

**Pre-Production Sample** Add \$ 80.00 (X) plus applicable additional charges. \$ 40.00 (X) rebated upon approval of sample. Rebate not available under 300 pieces.

Repeat Orders No tooling charge for EXACT repeat orders, repeat orders with change to artwork is treated as new orders. NOTE: Tooling and screens are stored for 24 months / 2 years. Repeat orders on products older than 2 years may be subject to tooling charges.

**Rush Orders** Inquire with Customer Service, only available on some processes.

### Shipping

F. O. B. Los Angeles, CA. Freight prepaid and added to invoice. We ship UPS except when instructed otherwise. For drop shipments add \$ 10.00 (X) per each location. Distributor is responsible for FedEX pickup charges. Handling charges apply for 3rd party shipments.

Stones We feature Swarovski crystals for our synthetic stones. See page 34.

### Tabs & Bars

Custom Tabs and Custom Bars measured by largest dimention, use designated process page for prices. See our stock rocker tabs on page 22.

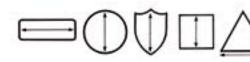
Tooling Charge Tooling charge for interior design and each metal change. Measure largest dimension, and size or shape. A new die is required for each metal change including year changes, number changes, stones etc. and for Silk Screen outside shape.

1" and under

1 1/2" and under

Center cut-out per each hole

Loop tooling charge



Emblem pricing is based on the largest dimension.

PAYMENT: Check & Money orders are accepted for invoice balances. ALL Credit card payments are subject to a 3.5% processing charge, pay by check to avoid processing charge. Interest is clearly defined on the invoice and will accrue on balances older than 30 days.

Trademarks

Perfectmatch assumes distributors are authorized to use trademarks presented to use for reproduction. We assume no liability in trademark or copyright disputes.

In a trademark dispute, Perfectmatch will on request surrender merchandise to trademark holder. The distributor placing the order will be liable for production cost.

Pricing & Typographical Errors





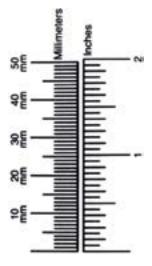
Perfectmatch



\$ 120.00 \$160.00 \$ 60.00 \$ 60.00 (4R)













Owner Bo Lorentzen Committed to Distributors



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